UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Rey 1459

EXAMINER

P O Box 1450 Alexandria, Virgima 22313-1450 www.uspto.gov

NOTICE OF ALLOWANCE AND FEE(S) DUE

21874 7590 03/23/2010
EDWARDS ANGELL PALMER & DODGE LLP
R.O. BOX 55874

KATAKAM, SUDHAKAR

ART UNIT PAPER NUMBER

1621 DATE MAILED: 03/23/2010

P.O. BOX 55874 BOSTON, MA 02205

 APPLICATION NO.
 FILING DATE
 FIRST NAMED INVENTOR
 ATTORNEY DOCKET NO.
 CONFIRMATION NO.

 10/552,640
 10/07/2005
 Peter Kammerhofer
 64223(52059)
 9136

TITLE OF INVENTION: APPARATUS AND PROCESS FOR THE PRODUCTION OF VINYL CHLORIDE BY THERMAL CRACKING OF 1,2-DICHLOROETHANE

APPLN. TYPE	SMALL ENTITY	ISSUE FEE DUE	PUBLICATION FEE DUE	PREV. PAID ISSUE FEE	TOTAL FEE(S) DUE	DATE DUE
nonprovisional	NO	\$1510	\$300	\$0	\$1810	06/23/2010

THE APPLICATION IDENTIFIED ABOVE HAS BEEN EXAMINED AND IS ALLOWED FOR ISSUANCE AS A PATENT. PROSECUTION ON THE MERITS IS CLOSED. THIS NOTICE OF ALLOWANCE IS NOT A GRANT OF PATENT RIGHTS. THIS APPLICATION IS SUBJECT TO WITHDRAWAL FROM ISSUE AT THE INITIATIVE OF THE OFFICE OR UPON PETITION BY THE APPLICANT. SEE 37 CFR 1.313 AND MPEP 1308.

THE ISSUE FEE AND PUBLICATION FEE (IF REQUIRED) MUST BE PAID WITHIN THREE MONTHS FROM THE MAILING DATE OF THIS NOTICE OR THIS APPLICATION SHALL BE REGARDED AS ABANDONED. THIS STATUTORY PERIOD CANNOT BE EXTENDED. SEE 35 U.S.C. 1SI. THE ISSUE FEE DUE INDICATED ABOVE DOES NOT REFLECT A CREDIT FOR ANY PREVIOUSLY PAID ISSUE FEE IN THIS APPLICATION. IF AN ISSUE FEE HAS PREVIOUSLY BEEN PAID IN THIS APPLICATION (AS SHOWN ABOVE), THE RETURN OF PART B OF THIS FORM WILL BE CONSIDERED A REQUEST TO REAPPLY THE PREVIOUSLY PAID ISSUE FEE TOWARD THE ISSUE FEE NOW DUE.

HOW TO REPLY TO THIS NOTICE:

I. Review the SMALL ENTITY status shown above.

If the SMALL ENTITY is shown as YES, verify your current SMALL ENTITY status:

A. If the status is the same, pay the TOTAL FEE(S) DUE shown above.

B. If the status above is to be removed, check box 5b on Part B - Fee(s) Transmittal and pay the PUBLICATION FEE (if required) and twice the amount of the ISSUE FEE shown above, or

If the SMALL ENTITY is shown as NO:

A. Pay TOTAL FEE(S) DUE shown above, or

B. If applicant claimed SMALL ENTITY status before, or is now claiming SMALL ENTITY status, check box 5a on Part B - Fee(s) Transmittal and pay the PUBLICATION FEE (if required) and I/2 the ISSUE FIEE shown above.

II. PART B - FEE(S) TRANSMITTAL, or its equivalent, must be completed and returned to the United States Patent and Trademark Office (USPTO) with your ISSUE FEE and PUBLICATION FEE (if required). If you are charging the fee(s) to your deposit account, section "4b" of Part B - Fee(s) Transmittal should be completed and an extra copy of the form should be submitted. If an equivalent of Part B is filed, a request to reapply a previously paid issue fee must be clearly made, and delays in processing may occur due to the difficulty in recognizing the paper as an equivalent of Part B.

III. All communications regarding this application must give the application number. Please direct all communications prior to issuance to Mail Stop ISSUE FEE unless advised to the contrary.

IMPORTANT REMINDER: Utility patents issuing on applications filed on or after Dec. 12, 1980 may require payment of maintenance fees. It is patentee's responsibility to ensure timely payment of maintenance fees when due.

PART B - FEE(S) TRANSMITTAL

Complete and send this form, together with applicable fee(s), to: Mail Mail Stop ISSUE FEE Commissioner for Patents P.O. Box 1450 Alexandria, Virginia 22313-1450

or Fax (571)-273-2885

INSTRUCTIONS: This appropriate. All further indicated unless correcte maintenance fee notificat	form should be used f correspondence including d below or directed oth ions.	or trans ig the F ierwise	smitting the ISSU atent, advance or in Block 1, by (a						
CURRENT CORRESPONDENCE ADDRESS (Note: Use Block 1 for any change of address)					Note: A certificate of mailing can only be used for domestic mailings of the Fee(s) Transmittal. This certificate cannot be used for any other accompanying pagers. Each additional paper, such as an assignment or formal drawing, must have its own certificate of mailing or transmission.				
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APPLICATION NO.	FILING DATE			FIRST NAMED INVENTOR		ATTORNEY DOCKET NO. CONFIRMATION		N NO.	
10/552,640	10/07/2005			Peter Kammerhofer			64223(52059)	9136	
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EXAM	INER		ART UNIT	CLASS-SUBCLASS	7				
KATAKAM, S	SUDHAKAR		1621	570-226000	_				
1. Change of correspondence address or indication of "Fee Address" (3: CFR 1.563). Change of correspondence address (or Change of Correspondence Address form PIOSB/122) almost contained to the Address form PIOSB/122) almost contained to the PIOSB/124 and PIOSB/142 almost contained to the PIOSB/142 almost contained to the Address' Indication form PIOSB/147 we 0.0-92 or more recent) attached Use of a Custome Number is required. ASSIGNEE NAME AND RESIDENCE DATA TO BE PRINTED O			Correspondence tion form of a Customer	2. For printing on the patent front page, list (1) the anness of up to 3 registered patent attorneys or agents OR, alternatively. (2) the name of a single firm (having as a member a registered attorney or agent) and the names of up to 2 registered patent attorneys or agent). If no name is listed, no name will be printed.					
PLEASE NOTE: Unla recordation as set forth (A) NAME OF ASSIC Please check the appropri	SNEE			data will appear on the T a substitute for filing a (B) RESIDENCE: (CIT inted on the patent):	Y and STATE OR C	COUNT	TRY)		
		categor							vermient
4a. The following fee(s) are submitted: 4 ☐ Issue Fee				b. Payment of Fee(s): (Please first reapply any previously paid issue fee shown above) A check is enclosed.					
Publication Fee (No small entity discount permitted)			d)	Payment by credit card. Form PTO-2038 is attached.					
Advance Order - # of Copies			☐ The Director is hereby authorized to charge the required fee(s), any deficiency, or credit any overpayment, to Deposit Account Number(enclose an extra copy of this form).						
	SMALL ENTITY statu	is. See 3	37 CFR 1.27.	b. Applicant is no lo					
NOTE: The Issue Fee and interest as shown by the r	I Publication Fee (if requeeords of the United Sta	uired) w tes Pate	rill not be accepted int and Trademark	from anyone other than Office.	the applicant; a regi	istered :	attorney or agent; or th	e assignee or othe	er party in
Authorized Signature				Date					
Typed or printed name				Registration No.					
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EDWARDS AN	GELL PALMER & I	KATAKAM, SUDHAKAR		
P.O. BOX 55874		ART UNIT	PAPER NUMBER	
BOSTON, MA 02	205	1621		

Determination of Patent Term Adjustment under 35 U.S.C. 154 (b)

(application filed on or after May 29, 2000)

The Patent Term Adjustment to date is 157 day(s). If the issue fee is paid on the date that is three months after the mailing date of this notice and the patent issues on the Tuesday before the date that is 28 weeks (six and a half months) after the mailing date of this notice, the Patent Term Adjustment will be 157 day(s).

If a Continued Prosecution Application (CPA) was filed in the above-identified application, the filing date that determines Patent Term Adjustment is the filing date of the most recent CPA.

Applicant will be able to obtain more detailed information by accessing the Patent Application Information Retrieval (PAIR) WEB site (http://pair.uspto.gov).

Any questions regarding the Patent Term Extension or Adjustment determination should be directed to the Office of Patent Legal Administration at (571)-272-7702. Questions relating to issue and publication fee payments should be directed to the Customer Service Center of the Office of Patent Publication at 1-(888)-786-0101 or (571)-272-4200.

Application No. Applicant(s) 10/552,640 KAMMERHOFER ET AL. Notice of Allowability Examiner Art Unit SUDHAKAR KATAKAM 1621 -- The MAILING DATE of this communication appears on the cover sheet with the correspondence address--All claims being allowable, PROSECUTION ON THE MERITS IS (OR REMAINS) CLOSED in this application. If not included herewith (or previously mailed), a Notice of Allowance (PTOL-85) or other appropriate communication will be mailed in due course. THIS NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIGHTS. This application is subject to withdrawal from issue at the initiative of the Office or upon petition by the applicant. See 37 CFR 1.313 and MPEP 1308. This communication is responsive to 2/10/2010. The allowed claim(s) is/are 4,5,7-10 and 12-15. 3. Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). b) ☐ Some* c) ☐ None of the: a) 🔯 All 1. T Certified copies of the priority documents have been received. 2. Certified copies of the priority documents have been received in Application No. 3. X Copies of the certified copies of the priority documents have been received in this national stage application from the International Bureau (PCT Rule 17.2(a)). * Certified copies not received: _____. Applicant has THREE MONTHS FROM THE "MAILING DATE" of this communication to file a reply complying with the requirements noted below. Failure to timely comply will result in ABANDONMENT of this application. THIS THREE-MONTH PERIOD IS NOT EXTENDABLE. 4. A SUBSTITUTE OATH OR DECLARATION must be submitted. Note the attached EXAMINER'S AMENDMENT or NOTICE OF INFORMAL PATENT APPLICATION (PTO-152) which gives reason(s) why the oath or declaration is deficient.

 CORRECTED DRAWINGS (as "replacement sheets") must be 	submitted.
(a) Including changes required by the Notice of Draftsperson's	Patent Drawing Review (PTO-948) attached
1) Thereto or 2) to Paper No./Mail Date	
(b) including changes required by the attached Examiner's Am	endment / Comment or in the Office action of
Paper No./Mail Date	
Identifying indicia such as the application number (see 37 CFR 1.84(c each sheet. Replacement sheet(s) should be labeled as such in the he	
 DEPOSIT OF and/or INFORMATION about the deposit o attached Examiner's comment regarding REQUIREMENT FOR 	
Attachment(s)	
Notice of References Cited (PTO-892)	Notice of Informal Patent Application
2. Notice of Draftperson's Patent Drawing Review (PTO-948)	 Interview Summary (PTO-413), Paper No./Mail Date
 Information Disclosure Statements (PTO/SB/08), 	 Examiner's Amendment/Comment

Paper No./Mail Date

of Biological Material

4. T Examiner's Comment Regarding Requirement for Deposit

9. ☐ Other .

8. T Examiner's Statement of Reasons for Allowance

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DETAILED ACTION

EXAMINER'S AMENDMENT

 An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filled as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

The application has been amended as follows:

IN THE SPECIFICATION:

Please add the following Section Headings and Paragraph at Page 2, line 29.

-- Brief Description of the Figure

Figure 1 depicts a flow diagram of a process and a schematic illustration of the arrangement of an apparatus for the production of vinyl chloride. In Figure 1A, the cracking furnace and the vaporization unit which makes primary use of the waste heat of the cracking gas stream are shown. In Figure 1B, the quench column and the feed lines to the purification unit can be seen.

Detailed Description of the Invention --

IN THE CLAIMS:

The claims 1-3 and 6 have been cancelled.

Replace claim 4 with the following:

-- A process for the production of vinyl chloride by thermal cracking of 1,2-dichloroethane in a cracking furnace, in which a medium pressure of from 1.4 to 2.5 MPa is maintained in the system and an externally heatable and

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separately regulatable first heat exchanger is provided by means of which pressure fluctuations and temperature fluctuations within the system can be compensated for, and wherein the EDC is introduced into the cracking furnace in gaseous form through an EDC feed line; and wherein a second heat exchanger is provided in the EDC feed line, wherein said second heat exchanger serves to heat the EDC that is to be introduced into the first heat exchanger. --

Authorization for this examiner's amendment was given in a telephone interview with Nicholas DiCeglie on 16 March 2010.

Correspondence

Any inquiry concerning this communication or earlier communications from the
examiner should be directed to Sudhakar Katakam whose telephone number is 571272-9929. The examiner can normally be reached on M-F 8:30 AM - 5:00 PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Daniel Sullivan can be reached on 571-272-0779. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should

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you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/Sudhakar Katakam/ Examiner, Art Unit 1621

/Daniel M Sullivan/ Supervisory Patent Examiner, Art Unit 1621